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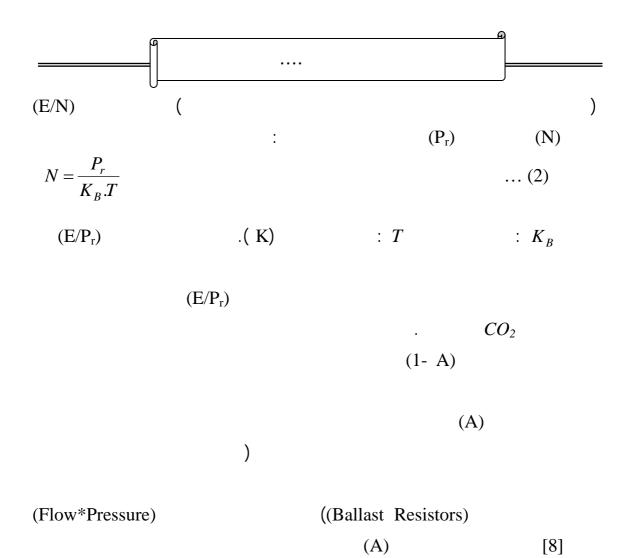
ABSTRACT

Some parameters and their effects on CO₂ laser output were studied in this research. This has been done through studying the effect of gases mixture pressure inside the electrical discharge tube and effect of electrical discharge current. Calculating (E/N) through molecular population using the optimum power parameters of the molecular laser CO₂, was done. The theoretical value of output power and this value were compared with the practical value.

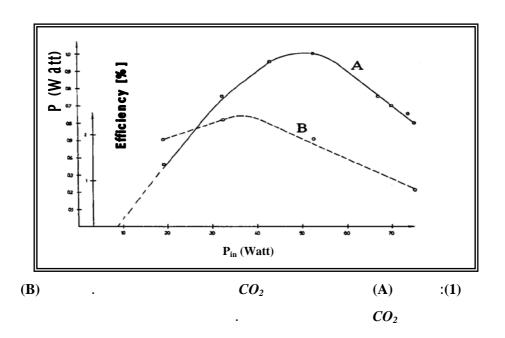
It was found that the optimum operating conditions for the system were (35 mbar) as an operating pressure and (25 mA) as discharge current, where the velocity of the cooling water flow rate was (0.55 liter/min.). System efficiency in the optimum operating cases of CW CO₂ laser reached (1.7%) and system output power was (0.765 Watts). The best value of the factor (E/N) of the system has been determined and found to be (3.42 \times 10⁻¹⁶ V.cm²) which is near the international calculated standard value of CO₂ laser systems (4.5 \times 10⁻¹⁶ V.cm²).

```
(0.765 \text{ W})
                 . (1.7%)
              (3.42*10^{-16} V.cm^2)
                                                           (E/N)
              .(4.5*10^{-16} V.cm^{2})
                                         CO_2
(Working Efficiency)
                                               - [1]
            . (30%)
                         (CW-Mode)
     [2] (10%)
                                       (Pulse-Mode)
                                                                    CO_2
                                                                    CO_2
                  . [3] (9.6 \,\mu\text{m}) (10.6 \,\mu\text{m}) (
            [15] (Artamonov et al ,1981)
  )
                                                                   (14
                      .[14]
                  CO_2
  ) CO<sub>2</sub>
                                                                  CO_2
                        (Triatomic Molecule)
       (
                    (4.5%,13.5%,82%)
```

.[4] He,N_2 : .[14] [2]: $P_L = W_{21}.\Delta N.h v$...(1) : W_{21} (/cm³) $: P_L$ $\Delta N \text{ (cm}^{-3}$) $: h\nu \quad (sec^{-1})$. (Joule) CO_2 (1.5-2 Torr) CO_2 .[14]) *CO*₂ N_2 . [14] (E/N) (N) E (E/N) .[16] $(10^{-16} - 5*10^{-16} V.cm^2)$ (E/N)(E/N) CO_2 .[14] (E/N) $(10^{-15} - 10^{-16} V.cm^2)$.[16] (E/P_r) **73**

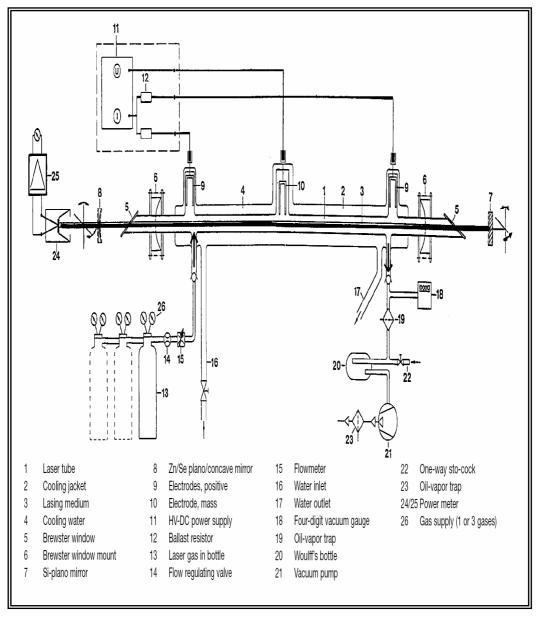


(Optimum Power Input)



 $P_{ ext{sup.}} = I.V$...(3) (V) $(P_{ ext{sup.}})$ CO_2 .[14] (E/N) (E/P_r) $P_r = N.K_B.T$...(4) $: (P_r):$: (T) : [7] $P_{in} = I.V = 2\pi r L_a .\sigma_S .T^4$...(5) (V),(I): L_a $: \sigma_{\scriptscriptstyle S}$ ((P_{in}) $(2\pi r L_a)$. (CO_2 (e-i () (Self Sustaining Glow Discharge) $[14](N_e = 4*10^{10} Per cm^3)$ Pairs) [7,12]: $J = N_e.e.V_d$...(6) $:V_{_{d}}:$: *e* (E/N) I = J.A...(7) (A)E = (E/N) * N...(8)

(*N*) (*L*) .(4) V = E.L...(9) (9) [13]: $P_{\scriptscriptstyle out} = P_{\scriptscriptstyle in} * \eta * t$...(10) : (*t*) CO₂ (η) Efficiency = [POW.(out)/POW.(in)] * 100 %...(11) : *POW.(in)* : *POW.*(*out*): (2)) () CO_2 (PHYWE) (8 Watts) (Input Power) CO_2 (Continuous Operation) () (CO_2, N_2, He) (Longitudinal Gas Flow Technique) . [8] (2.3%) (Working Efficiency) (T_2) (T_1)



 CO_2 : (2)

(5 mbar) (45 mbar) (20 mbar)

(3) .(35 mA,30 mA,25 mA)

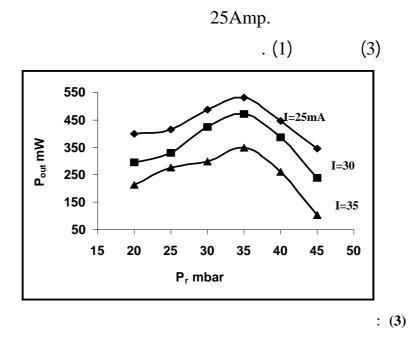
•

(0.55 Liter/min)

. (1 Liter/min)

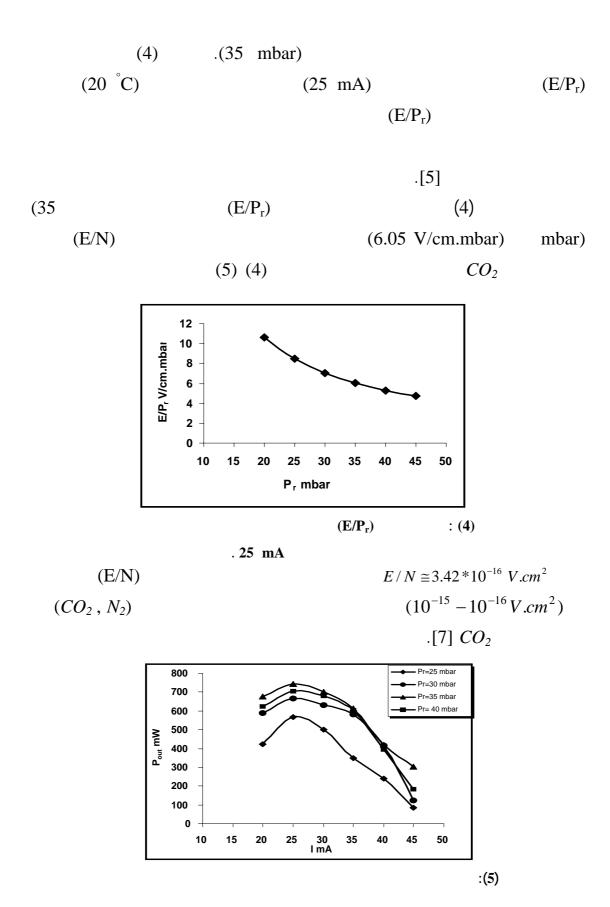
() (Current Discharge) ((5 mA) (45 mA) (20 mA) (
$$T_2 = 32 \,^{\circ}C$$
) ($T_1 = 17 \,^{\circ}C$) . (0.55 liter / min) . [14]

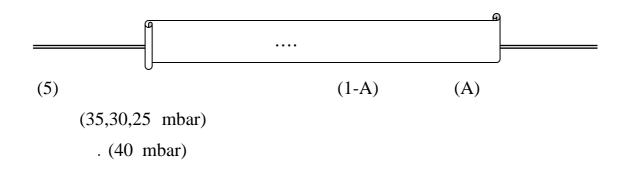
35 mbar



: (1)

	$P_r = 35 \text{ mbar}$ $I = 25 \text{ mA}$	$P_r = 35 \text{ mbar}$ $I = 30 \text{ mA}$	P_r = 35 mbar I = 35 mA
$T_1 = 20 ^{\circ}C$ $T_2 = 32 ^{\circ}C$	0.530 W	0.515 W	0.511 W
$T_1 = 23 \text{ °C}$ $T_2 = 33 \text{ °C}$	0.530 W	0.471 W	0.350 W
$T_1 = 25 ^{\circ}C$ $T_2 = 34 ^{\circ}C$	0.530 W	0.467 W	0.435 W





(25 mA) (2)
$$(P_{out} = 0.745 \text{ Watts, } P_r = 35 \text{ mbar, } I = 25 \text{ mA})$$
 (T=17 $^{\circ}$ C)

: (MatLab)

$$P_{out}(Watts) = 0.740 * e^{\frac{-1}{2} * \left(\frac{I-25}{20}\right)^2}$$

(35 mbar) $(17^{\circ}C)$ (2)

(5) (S)

(5 Watts)

.(8 Watts) (A)

 (P_{\circ})

. :(2)

I = 25mA	$P_r = 25 \text{ mbar}$	$P_r = 30 \text{ mbar}$	$P_r = 35 \text{ mbar}$	$P_r = 40 \text{ mbar}$
$T_1 = 17 ^{\circ}C$				
$T_2 = 32$ °C	0.567 W	0.667 W	0.745 W	0.704 W

```
(10-6)
                                                                                  V_{_d}
                                          . [8](5.49*10^6 cm/sec)
                                                     CO_2
 (1 cm)
                            [I = 27.48 \ mAmp.]
                                  (25 mAmp.)
 (4
             ) N
                                                               N = 6.467 * 10^{17} \ cm^{-3}
       E = 291 (V / cm)
                                        (8)
                             4.95 K Volt
                                                                   (9)
                          . P_{in} = 136 \ Watts \ (3)
                                      (P_{out} = 2.1 \, Watts) (10)
                           (\eta)
 (ZnSe Mirror)
                                                (t)
                                                        (40%)
                                                                                CO_2
                                                                 . [8] (5%)
                                                                      (11\ ^{\circ}C)
                                (11)
                                                        (1.7 \%)
                             (2.3 \%)
                                                                    .(B)
                                                                                 (1)
                                                      CO_2
(0.765 \text{ W})
               (25 \text{ mA})
                                             (35 mbar)
                                 (0.55 Liter/min, 1 Liter/min)
                                                                         (35 mbar)
                   (CO_2,N_2)
                 (35 mbar)
              2.1W
```

(0.765 W) (1.335 Watts)

 CO_2

 CO_2

 $(3.42*10^{-16} V.cm^2)$ (E/N)

 $(E/P_r) (4)$

 CO_2 (6.05 V/cm.mbar)

 $.[14](4.5*10^{-16} V.cm^{2})$

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